



G-CAM

## **For Definitive Prostheses**

PMMA Discs Reinforced with Graphine

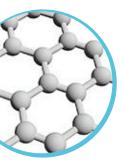


**G-CAM Discs in PMMA graphene-reinforced**Specially designed for definitive prostheses





The graphene is a single layer of graphite, consisting of a stable two-dimensional allotrope of carbon, hexagonally arrranged and linked by sp2 bonds, enabling the material to achieve unique properties (Geim et Novoselov, 2004).



Thanks to its properties, graphene has become an excellent material with great potential for improving industrial applications.

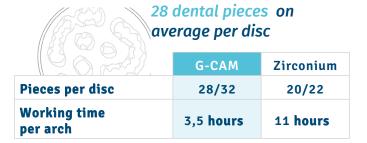
Its main properties include high thermal and electrical conductivity, high tensile strength, low density and low coefficient of thermal expansion.

The graph is therefore an ideal candidate to improve the performance of acrylic resins with thermal polymerization for dental use, not only to create polymeres with high mechanical resistance, but also polymers with low water absorption capacity, with a minimum of residual and biocompatible monomeres.



G-CAM is a thermoplastic acrylic disc with a graphene-doped polymethyl methacrylate resin base (PMMA), suitable for the creation of dental prostheses using CAD/CAM technology.

G-Cam discs are intended for use in the fabrication of full and partial removable prostheses, implant-supported prostheses and permanent and temporary restorations such as anterior and posterior crowns, bridges, inlays, onlays, veneers, copings and substructures.



The perfect smile, a reality thanks to the nanotechnology of graphene!

## Comparative table of dental solutions

Types of prostheses/ materials	PMMA	Metal	Zirconium	Disilicate de lithium	Resin + Graphène
individual crowns					
Bridges up to 3 pieces	_	_			<u></u> _/
Bridges more than 2 implants	_	8			
Parameters		_			
Facets	_	_	<b>₽</b>		C
Complete protheses	$\cap$				$\cap$
Prostheses on implants					

## **Technical characteristics**

- G-CAM has a high modulus of elasticity and strength to ensure that the stresses generated when chewing do not cause permanent deformations.
- The G-CAM presents high resistance to deformation, thus sustaining the formation of cracks and fractures.
- G-CAM is of low density, which makes the prostheses light.
- Increased hardness of the material compared to acrylic resins used in dentistry.
- Aspect similaire au tissu buccal, idéal pour les zones plus visibles.
- G-CAM has a stable color. Wide chromatic range, even within the same piece, which gives it an extremely natural appearance.
- The G-CAM disc is chemically inert.
- The water absorption of G-CAM is 4 µg/mm3 and its solubility is 0.5 µg/mm2. The release of residual monomer is minimal, with a percentage of 0.004% residual monomer. Thanks to these physical properties, the G-CAM offers a durable and safe treatment.

## **Mechanical Properties**

Modulus of elasticity <sup>(1)</sup> 3200 ± 7% MPa	lexural strength <sup>(1)</sup> 140 ± 7% MPa	Surface Hardness <sup>(2)</sup> 88 Shore D 19,5 KHN <sup>(3)</sup>
Resistance to compression <sup>(4)</sup> 155 ± 5% MPa	Solubility <sup>(1)</sup> <b>0,5 µg/mm</b> <sup>3</sup>	Water Absoprtion (1) 4 µg/mm <sup>3</sup>

Residual Monomers(1) < 0,004 %

<sup>(1)</sup> UNE-EN ISO 20795-1:2013 <sup>(2)</sup> ISO 48-4:2018 <sup>(3)</sup> ASTM E384 <sup>(4)</sup> ISO 5833:2002





#### **✓** G-CAM DISC

The discs show an increase in flexibility and surface hardness. They allow a uniform distribution of the masticatory load and the absorption of external occlusal loads.

#### √Graphene improves dimensional stability

This allows the denture to retain its shape over time.

#### **G-CAM** format

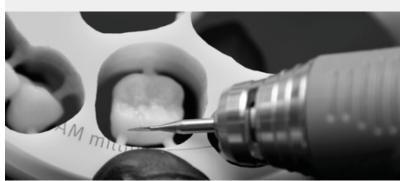
The G-CAM Disc is available in 2 different formats::

G-CAM MONOCHROMA & G-CAM MULTICHROMA.

Monochrome and Multichroma discs can be used for full anatomical monolithic restorations.

When manufactured, G-CAM Monochroma and CAM Multichroma has a different visual effect:

- G-CAM Monochroma: is composed of a pure color based on the guide..
- G-CAM Multichroma: has a color spectrum based on natural color mimicking the optical effects of natural parts.



## **Biological Properties**

The **G-CAM Disc** is a biocompatible device according to the test indicated inside:

- ISO 7405:2018 «evaluation of biocompatibility of medical devices used in dentistry»
- **ISO 10993-1:2018** «biological evaluation of medicinal devices».

The G-CAM passed successfully the tests for cytotoxicity, hypersensitivity, irritation, acute systemic toxicity, subchronic systemic toxicity, genotoxicity and implantation carried out at the Universite d'Alcala and by the Valencian Institute of Microbiology (IVAMI).

The results did not reveal adverse biological effects for any of the products tested and demonstrated adequate biological performance in all cases.



## **Chemical Properties**

- The disc G-CAM is chemically inert.
- The water absorption of G-CAM is 4 μg/mm3 and its solubility is 0.5μg/mm2. The release of residual monomer is minimal, with a percentage of 0.004% residual monomer.



## **G-CAM Models**

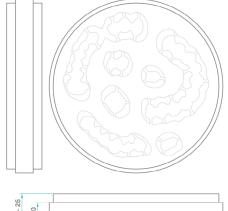
G-CAM presents itself in the form of a compact resin disc offers in two different dimensions. There are two disk variants depending on the type of machines used:

The two variants are presented in different thicknesses : 14, 16, 18, 20, 22, 24, 26 et 30.

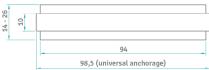
9 disc colors are available according to the Vita classification :

Transparent, BL2, A1, A2, A3, A3'5, B1, B2, C2

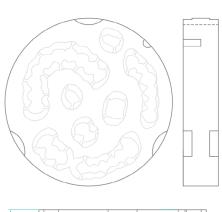




Universal
Dimension:
98.5 mm diameter
disc



**ZIRKONZAHN DIMENSION:**95 mm diameter
disc





Revolutionary CFAO prostheses offering unparalleled aesthetics, comfort & durability.



## **Processes in laboratories**

#### Clean the graphene crown



sandblasting with aluminum oxide



clean with alcohol



Air dry under pressure

#### **Preparation of the G-CAM structure**



sandblasting with



remove the excess



clean with alcohol and leave dry (60s )



Apply a thin layer of acrylic primer and a slight hardening

#### Crown preparation



Clean and isolate tooth with a rubber dam



Acid Etching (37% phosphoric acid)



Rinse thoroughly with water and dry



Apply the primer and a slight hardening

#### Cementing of the crown



Clean and isolate the crown with a rubber dam

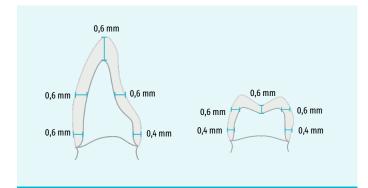


Press firmly and remove excess cement

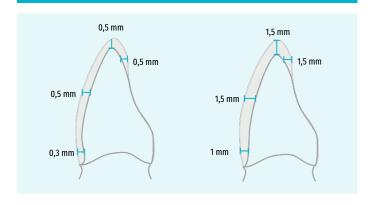


Polymerize (30 s) and remove excess cement

## **G-CAM Design Parameters**

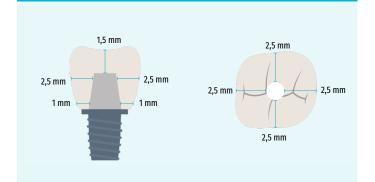


#### Minimum thickness for veneers

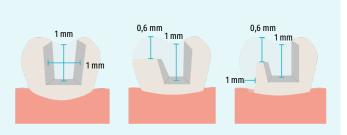


Review all G-CAM design parameters established for all different dental treatments

#### Thicknesses around the fastening



#### inlays



Parallel sculptures and defined edges





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More Information about G-CAM





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